



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4207-3
Job Sheet 170001



Part No: D4207-3
Part Name: Instrument Window

Job Qty: 2 ea



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/5/18

Job Tracking No:

Due Date: 1/26/18

Created By: Mario Poulin

Type: Stock

Description:

Customer: Helicopter Express Inc (CHEXP01)

2001 Flightway Drive Chamblee, GA, 30341 USA ph:(770) 963-6889 fx:(770) 963-7636.

Note: DWG REV A IPP Rev:A 11.03.09 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		1/25/18	0.00	0.00	Start Up Waterjet		DC 18/01/09
100	Waterjet	2 pcs		1/26/18	0.02	0.23	Waterjet1		DC 18/01/09
110	QC	2 pcs		1/26/18	0.00	0.00	QC2 Waterjet-3		DC 18/01/09
120	QC	2 pcs		1/26/18	0.00	0.00	QC8-4		PD 18/01/11
130	Packaging	2 pcs		1/26/18	0.00	0.00	Packaging3	ST 237	AT 18-01-11
140	QC21-SA	2 Ea		1/26/18	0.00	0.00	QC21		

DAS
21
8-09

JAN 12 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MLEXS.060-9034-08	2	27	0	0

Part Specifications

Specifications could not be found.

Plex 1/5/18 1:04 PM dart.poulin.mario

DQA: _____ Date: _____

QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only



Work Order: _____		DISPOSITION	
Part No. _____		Rework ☐	
NCR No. _____		Scrap ☐	
Date: _____		Use-as- _____	
Step #: _____		Suspected Unapprove _____	
Description Work Order Deviation			

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CANADA
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Root Cause		AGAINST DEPARTMENT/PROCESS	
Environment	No Re-verification	Pressure/Forced	
Design	Operator	Bending	
Doc/Data	Offset/Setup	Centre Not Concentric	
Equip/Tooling	Supplier	Cracks	
Handling/Pre	Training	Crimp/Kink/Ripple/Wave	
Material	Use for Testing	Cuffs	
Internal Transport	Poor Information	Crushing	
Tribal Knowledge	Rushing	Heat Treat	
LOA	Product Improvement	Wave/Twist in Tube	
Substation	Process Improvement	Marks/Chatter	
Past Expiry Date	Manufacturing Process		
Misidentified	Past Due		

S030640

Instrument Window

PART NO:
Revision:
Operation:
Change No:

D4207 - 3
Start up Operation

Mfg Date: 01/10/18
Job No: 170001

Completed By	Water Jet	Engineering
	ng. Coord.	Quality
	ackaging	Other
	Supplier	
MRB (QSI042) Approval		
Lead hand / Supervisor Approval Verification		
QC / QA Coordinator Approval		
	Positioned Wrong	
	Outside Dimensions	
	Over/Under tolerance	
	Part Incorrect	
	Part Lost/Missing	
	Part Moved	
	Drawing	
	Finish	
	Misread	
	Turning Sequence	



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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D4207-3 Revision: Instrument Window														
140	QC21-SA	S030640	170001	2 Ea	0	S030640	ST237	Bin	Stock	1/10/2018	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: MLEXS.060-9034-08 Revision: .060" 9034 Lexan Sheet (Clear)														
100	Receive sf	S030639	170001	0 sf	0	m126759	Start Up Waterjet		Stock	1/10/2018	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		2		2	0									

Plex 1/12/2018 2:21 PM Dart.Lajeunesse.Marie